## INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU2004/000726

		PCT/AU2004/000726			
<b>A.</b>	CLASSIFICATION OF SUBJECT MATTER	•			
Int. Cl. 7:	B21B 19/06, 19/10, 37/78, B21D 3/04				
According to	International Patent Classification (IPC) or to both national c	lassification and IPC			
	FIELDS SEARCHED				
Minimum docu	mentation searched (classification system followed by classification	symbols)			
Documentation	searched other than minimum decomposition the				
	searched other than minimum documentation to the extent that suc				
Electronic data WPAT (IPC	base consulted during the international search (name of data base a marks: B21B 19/06, 19/10, 37/78, B21D 3/04 and key	nd, where practicable, search terms used) words: skew, roller, reduce diameter and like terms			
	DOCUMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where appropriate, o	of the relevant passages  Relevant to claim No.			
	GB 2144358 A (STANDARD TELEPHONES AND	CABLE PLC) 6 March 1985			
A	Abstract	1 - 56			
	Derwent Abstract Accession No. 85-120692/20, Clas	s P52			
Α	SU 567235 A (LEVITAN) 7 December 1984 Abstract	<u> </u>			
		1 - 56			
Α	EP 0550256 B (SUMITOMO METAL INDUSTRIES Figure 7	S, LTD) 7 July 1993			
71	rigute /	1 - 56			
Α	US 4763504 A (NILSSON) 16 August 1988 Abstract				
A	Abstract	1 - 56			
, D	lurther decorments are listed in the control of the	Secretary Co. 1			
	urther documents are listed in the continuation of Box	C X See patent family annex			
"A" documer	categories of cited documents:  It defining the general state of the art which is "T" later document  Idered to be of particular relevance conflict with the	t published after the international filing date or priority date and not in			
	underlying the	the application but cited to understand the principle or theory			
	oplication or patent but published on or after the "X" document of ponal filing date or cannot be c	particular relevance; the claimed invention cannot be considered nove considered to involve an inventive step when the document is taken			
"L" documer	document which may throw doubts on priority claim(s)  "Y"  document of particular relevance; the claimed invention cann				
another of	citation or other special reason (as specified)  such document	rentive step when the document is combined with one or more other ats, such combination being obvious to a person skilled in the art			
or other	means "&" document me	mber of the same patent family			
"P" documer but later	nt published prior to the international filing date than the priority date claimed				
Date of the actu	al completion of the international search Date of	mailing of the international search report			
l 6 July 2004	ing address afth a IGA /AYY	2 3 JUL 2004			
	ing address of the ISA/AU Authoriz PATENT OFFICE	zed officer			
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E-mail address: pct@ipaustralia.gov:au Facsimile No. (02) 6285 3929		JASON PREMNATH Telephone No: (02) 6283 2127			
	Telephio				

## INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No. PCT/AU2004/000726

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member						
GB	2144358							
SU	567235	<u></u>						
EP	0550256	JР	5177220	JР	5277511	US	5477719	
US	4763504	US	4494394	ÜS	4711112			

Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001.

END OF ANNEX